

ACETATE SHEETS

SALES CONDITIONS

VALID FROM January 1st, 2011

COLOURS IN OUR CATALOGUE

BASIC / TREND	Minimum Quantity
	1 strip / sheet

EXTRA CATALOGUE COLOURS

BLOCK	Minimum Quantity
Nominal dimensions	600 X 1400 mm* Tolerance Width +30/-60 mm Length +30/- 230 mm
MS (simple) Block	150 kg or 80 kg with 10 % surcharge
MC (complicated) Block	150 kg or 80 kg with 10 % surcharge
STANDARD FINISH: RR	
* subject to agreement, we reserve the right to supply in subsizes	

LAMINATES	Minimum Quantity
NOMINAL DIMENSIONS: 600X1400 mm * Tolerance: width : + 30 / - 80 mm length: + 30 / - 260 mm NOMINAL DIMENSIONS: 190 X 1400 mm, 170 x 1400 mm Tolerance: width: +5/-10 length: +30/-260	
Custom made products using standard components, max. 5 layers	25 kg per colour in 2 thicknesses 15 kg per colour in 1 thickness or, in cases to be agreed upon, 1 sheet per colour and thickness with 20 % surcharge
Custom made products using non-standard components, max. 5 layers	to be agreed upon
Standard finish: TQ	
* subject to agreement, we reserve the right to supply in subsizes	

SILKSCREEN PRINT	Minimum Quantity		
Nominal dimensions	600 X 1400 mm* Tolerance Width +30/-80 mm Length +30/-260 mm	170 x 1400 mm Tolerance Width +5/-10 mm Length +30/-230 mm	170 x 700 mm Tolerance Width +5/-10 mm Length +0/-100 mm
If using standard components for laminating the print	10 sheets per colour in max. 2 thicknesses or 5 sheets per colour with 10 % surcharge	30 strips per colour in 2 thicknesses or 15 strips per colour with 10 % surcharge	60 strips per colour in 2 thicknesses or 30 strips per colour with 10 % surcharge
If using non-standard components for laminating the print	to be agreed upon	to be agreed upon	to be agreed upon
* subject to agreement, we reserve the right to supply in subsizes			
Standard finish: TQ			

PRINT IN FOUR-COLOUR-PROCESS	Minimum Quantity	
Nominal dimensions	600 x 1400 mm * Tolerance: Width: +30/-80 mm Length: +30/-260 mm	170 x 1400 mm Tolerance: Width: +5/-10 mm Length: +30/-230 mm
If using standard components for laminating the print	25 kg per colour in 2 thicknesses 15 kg per colour in 1 thickness or, in cases to be agreed upon 1 sheet per colour and thickness with 20 % surcharge	
If using non-standard components for laminating the print	to be agreed upon	
Standard finish: TQ		
* subject to agreement, we reserve the right to supply in subsizes		

EXTRUSION	Minimum Quantity		
Nominal dimensions	<p>Unplaned materials 210 x 1400 mm 170 x 1400 mm 140 x 1400 mm * Tolerance: Width +5/-2 mm Length +40/-0 mm</p> <p>Planed Materials 210 x 1400 mm 170 x 1400 mm 140 x 1400 mm * Tolerance: Width + 5/-2 mm Length +30/-230 mm</p>	<p>600 X 1400 mm Tolerance: Width +35/-0 mm Length +40/-0 mm</p>	<p>500 X 1400 mm 600 x 1400 mm 630 x 1400 mm 650 x 1400 mm 700 x 1400 mm Tolerance: Width +5/-2 mm Length +40/-0 mm</p>
Monocolour	50 kg - 1 thickness 70 kg – 2 thicknesses or 15 kg – 1 thickness 25 kg – 2 thicknesses with 10 % surcharge	80 kg – 1 thickness 120 kg – 2 thicknesses or 25 kg – 1 thickness 40 kg – 2 thicknesses with 10 % surcharge	-
2 Colours	50 kg - 1 thickness 70 kg – 2 thicknesses or 15 kg – 1 thickness 25 kg – 2 thicknesses with 10 % surcharge	-	350 kg per thickness
3 Colours	75 kg – 1 thickness 100 kg – 2 thicknesses or 25 kg – 1 thickness 40 kg – 2 thicknesses with 10 % surcharge	-	500 kg per thickness
4 Colours	100 kg - 1 thickness 130 kg – 2 thicknesses or 25 kg – 1 thickness 40 kg – 2 thicknesses with 10 % surcharge	-	-
Standard finish: TQ			
* Other sizes are possible depending from the pattern and extrusion equipment. For extruded colours not covered by these conditions the minimum quantity must be confirmed by us.			

TOLERANCE FOR ALL PRODUCTS
EXCEPT FOR PARTICULAR SPECIFICATIONS

THICKNESS

BLOCK **APPENDIX I**

EXTRUSION **APPENDIX II**

EXTRUDED MULTILAYERS AND LAMINATES **APPENDIX III**

WEIGHT TOLERANCES FOR THE SHIPMENTS

CATALOGUE ITEMS

-/+ **10%** on the ordered quantity

EXTRA CATALOGUE ITEMS

-/+ **15%** on the ordered quantity

**APPENDIX I
BLOCK
THICKNESS TOLERANCE**

NOMINAL THICKNESS /10mm	Minimum tolerance	Maximum tolerance
1.3	1.2	1.5
2	1.8	2.3
2.3	2.0	2.6
2.5	2.2	2.8
3	2.7	3.4
3.5	3.2	3.9
4	3.6	4.5
4.3	4.2	4.8
4.5	4.1	5.0
5	4.5	5.6
5.5	5.0	6.1
6	5.5	6.6
7	6.3	7.8
8	7.2	8.8
10	9.5	11.3
11	10.5	12.3
12	11.5	13.3
13	12.5	14.3
14	13.5	15.3
15	14.5	16.5
17	16.5	18.6
18	17.5	19.6
20	19.0	22.0
22	21.0	24.0
23	22.0	25.0
25	24.0	27.0
28	27.0	30.0
30	29.0	33.0
33	32.0	36.0
35	34.0	38.0
37	36.0	40.0
40	39.0	43.0
42	41.0	45.0
45	44.0	48.0
48	47.0	51.0
50	49.0	54.0
53	52.0	57.0
55	54.0	59.0
60	59.0	64.0
63	62.0	67.0
65	64.0	69.0
68	67.0	72.0
70	69.0	75.0
73	72.0	78.0
75	74.0	79.0
80	79.0	85.0
83	82.0	88.0
90	89.0	95.0
95	94.0	101.0
100	99.0	106.0

**APPENDIX II
EXTRUSION
THICKNESS TOLERANCE**

NOMINAL THICKNESS /10mm	Minimum tolerance	Maximum tolerance
3	3,0	3.3
4	4,0	4.4
5	5.0	5.5
6	6.0	6.6
7	7.0	7.7
8	8.0	8.8
9	9.0	9.9
10	10.0	11.0
12	12.0	13.2
13	13.0	14.3
14	14.0	15.4
15	15.0	16.5
16	16.0	17.6
17	17.0	18.7
18	18.0	19.8
19	19.0	20.9
20	20.0	22.0
22	22.0	24.0
24	24.0	26.0
25	25.0	27.0
28	28.0	30.0
30	30.0	32.0
31	31.0	33.0
33	33.0	35.0
35	35.0	37.0
37	37.0	39.0
40	40.0	42.0
42	42.0	44.0
45	45.0	47.0
48	48.0	50.0
50	50.0	52.0
53	53.0	55.0
55	55.0	57.0
60	60.0	62.0
61	61.0	63.0
63	63.0	65.0
65	65.0	67.0
68	68.0	70.0
70	70.0	72.0
71	71.0	73.0
73	73.0	75.0
75	75.0	77.0
80	80.0	82.0
83	83.0	85.0
85	85.0	87.0
90	90.0	92.0
95	95.0	97.0
100	100.0	102.0

APPENDIX III

A) THICKNESS OF LAYERS FOR EXTRUDED MULTILAYERS

NOMINAL THICKNESS / 10mm	TOLERANCE /10mm
FROM 5 TO 10	-/+ 0.8
FROM 11 TO 20	-/+ 1
FROM 21 TO 115	-/+ 2

B) THICKNESS OF TOTAL LAMINATION: THE TOLERANCE OF THE TOTAL THICKNESS IS THE SUM OF THE TOLERANCE OF INDIVIDUAL COMPONENTS (INCLUDING THE TECHNICAL SEMI-FINISHED GLUEING LAYERS).